

# STTR 19-25-32

- **Tenditore pneumatico per reggia in metallo con sigillo**
- **Pneumatic tensioner for steel strap with seal**
- **Tendeur pneumatique pour feuillard métalliques avec chape**
- **Pneumatisches Spanngerät für Stahlband mit Hülsenverschluss**
- **Tensor neumático para fleje de acero con grapa**



Codice ordinazione azionamento a pulsante ■ Order code with button ■ Code article avec bouton-pression ■ Bestell-Nummer spannen mit druckknopf ■ Código pedido tensión por botón:

- STTR 19-25-32 mm 104.990.110



Codice ordinazione azionamento a ghiera ■ Order code with choke collar ■ Code article avec bouton-rotation ■ Bestell-Nummer spannen mit drehschalter ■ Código pedido tensión por rueda:

- STTR 19-25-32 mm 104.990.120

## Dati Tecnici

● Tipo di Collo	Piano, Tondo
● Tipo di reggia utilizzabile	Lucida/bluata/alta resist. Rmax. 1.100N/mm <sup>2</sup>
● Larghezza reggia	19 mm - 25 mm - 32 mm
● Spessore reggia	Da 0.6 mm a 1.1 mm
● Tensione reggia max.	9.000N
● Velocità tensionamento	6 mt/min
● Tipo di chiusura	Da usare con STP/STP-DN/STPM/SDN
● Peso	Circa 4.2 Kg.
● Pressione aria	6 - 7 bar max
● Consumo aria	12 l/s

## Technical Data

● Package type	Flat surface, Round surface
● Strap quality	Steel strap Rmax. 1.100N/mm <sup>2</sup>
● Strap width	19 mm - 25 mm - 32 mm (3/4" - 1" - 1 1/4")
● Strap thickness	0.6 mm - 1.1 mm
● Max. tension.	9.000N
● Max. tension speed	6 mt/min
● Joint type	To use with STP/STP-DN/STPM/SDN
● Weight	around 4.2 Kg.
● Air pressure	6 - 7 bar max
● Air consumption	12 l/s

## Caractéristiques Techniques

● Type de colis	Plat, Rond
● Matériau feuillard	Feuillard métalliques Rmax. 1.100N/mm <sup>2</sup>
● Largeur feuillard	19 mm - 25 mm - 32 mm
● Épaisseur feuillard	0.6 mm - 1.1 mm
● Tension max.	9.000N
● Vitesse tension	6 mt/min
● Type de soudure	Utiliser avec STP/STP-DN/STPM/SDN
● Poids	4.2 Kg.
● Pression d'air	6 - 7 bar max
● Consommation d'air	12 l/s

## Technische Merkmale

● Packstücke	Ebene Oberfläche, Runde Oberfläche
● Bandqualität	Stahlbandgerät Rmax. 1.100N/mm <sup>2</sup>
● Bandbreite	19 mm - 25 mm - 32 mm
● Bandstärke	0.6 mm - 1.1 mm
● Max. Umreifungsspannung	9.000N
● Max. Spanngeschwindigkeit	6 mt/min
● Verschluss	Einsatz mit STP/STP-DN/STPM/SDN
● Gewicht	4.2 Kg.
● Belastung	6 - 7 bar max
● Druckluftverbrauch	12 l/s

## Características Técnicas

● Tipo de paquete	Plano, Redondo
● Tipo de fleje	Metálico Rmax. 1.100N/mm <sup>2</sup>
● Anchos flejes	19 mm - 25 mm - 32 mm
● Grosor flejes	0.6 mm - 1.1 mm
● Tensión máx.	9.000N
● Velocidad máx. de tensión	6 mt/min
● Tipo de sellado	Su uso con STP/STP-DN/STPM/SDN
● Peso	4.2 Kg.
● Presion de trabajo	6 - 7 bar max
● Consumo de aire	12 l/s

**Unigrap**

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**ROZA-GRAPI, SA**

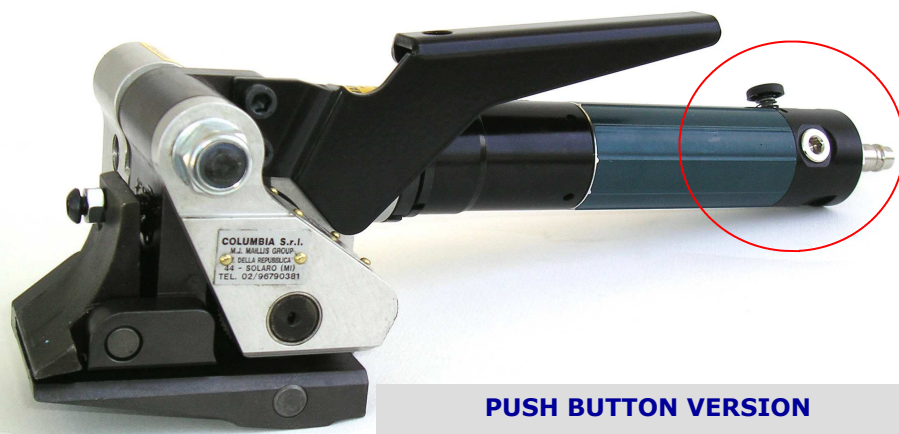
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**PNEUMATIC TENSIONER FOR (STEEL) STRAP WITH SEAL — FLAT AND ROUND SURFACE— USING WITH SEALERS MODEL STP / STPM****TECHNICAL DATA / APPLICATIONS :**

Pneumatic tensioner easy to use and set. Strong and reliable to use in industrial heavy applications. Standard model utilizes the push button. Tool is also available in the choke collar version. This particular configuration is able to use straps from 3/4"(19mm) up to 1-1/4"(32mm) without any adjustments.

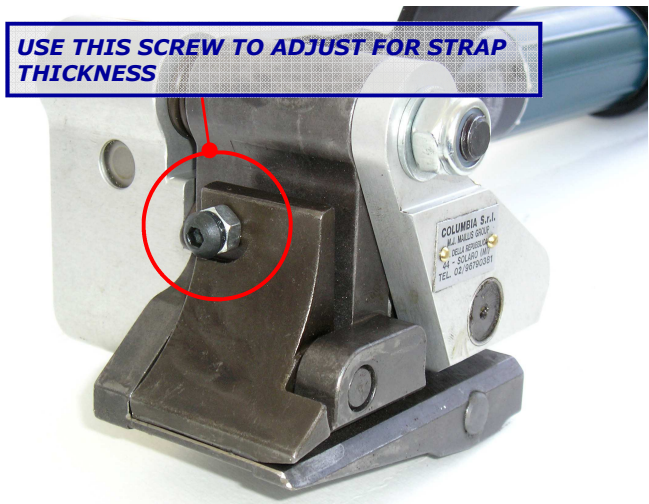
Package type	Flat, Round and Irregular surfaces
Strap type: Standard & High Tensile	High Tensile Rmax=1100 N/mm <sup>2</sup>
Strap Width	From 3/4" - 1-1/4" (19mm-32mm)
Strap thickness	From .024" - .043" (0.6-1.1mm)
Max. tension	Around 2000 lbs. (9000n)
Air pressure	From 80 - 95 psi (5 - 6.5 bar) max.
Max. tensioning speed	Around 19.6' min (6 mt / min)
Weight	Around 9.0 lbs. (4.1 kg) (button) 9.5 lbs. (4.3 Kg) (choke collar)
Order code:STTR push button version	104.990.110
Order code: STTR choke collar version	104.990.120

**PUSH BUTTON VERSION**

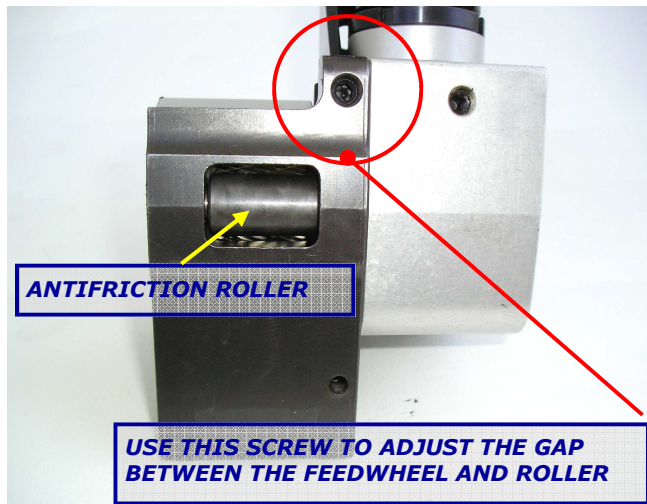
- \* ERGONOMIC AND MODERN DESIGN
- \* LIGHT AND COMPACT
- \* EASY TO USE
- \* BOSCH PNEUMATIC MOTOR

**CHOKE COLLAR VERSION**

- EASY AND FAST ADJUSTMENTS -  
- EASY ACCESS TO CLEAN AND TO PERFORM MAINTENANCE -



USE THIS SCREW TO ADJUST FOR STRAP THICKNESS

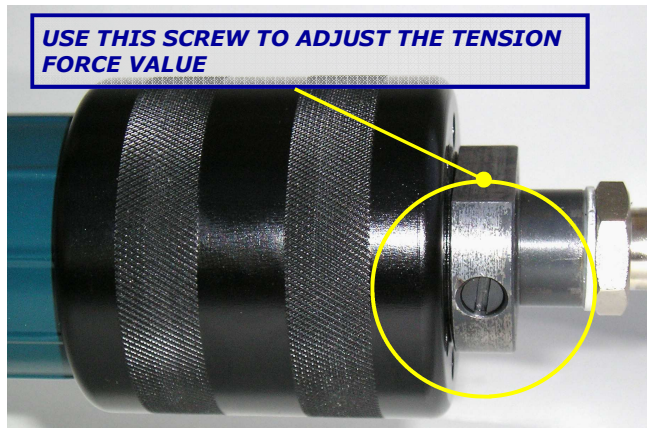


ANTIFRICTION ROLLER

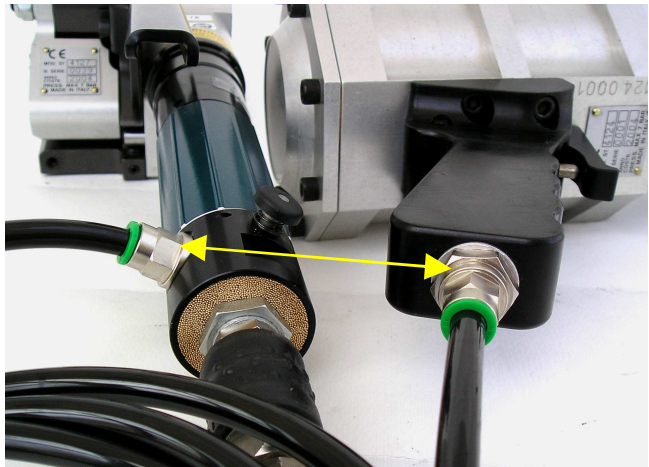
USE THIS SCREW TO ADJUST THE GAP BETWEEN THE FEEDWHEEL AND ROLLER



THE CHOKE COLLAR COULD BE TURNED IN BOTH WAYS



USE THIS SCREW TO ADJUST THE TENSION FORCE VALUE



THE PUSH BUTTON VERSION IS ABLE TO USE SIMULTANEOUSLY, THE TENSIONER AND SEALER MODEL STP



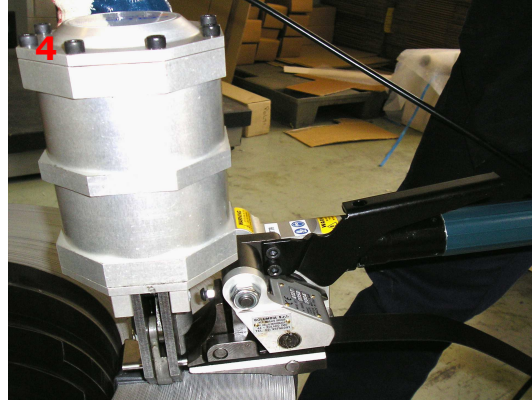
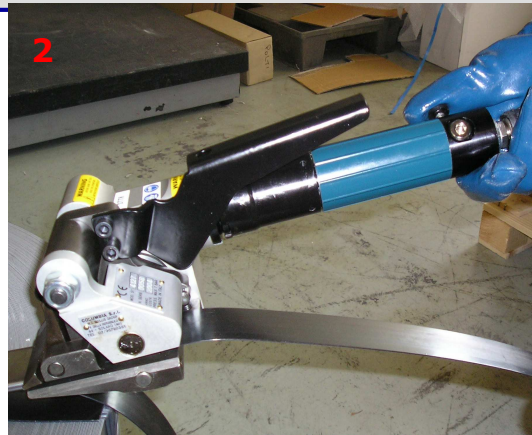
USE THIS SCREW TO ADJUST THE TENSION FORCE VALUE

HOLE TO CONNECT THE PNEUMATIC SEALER



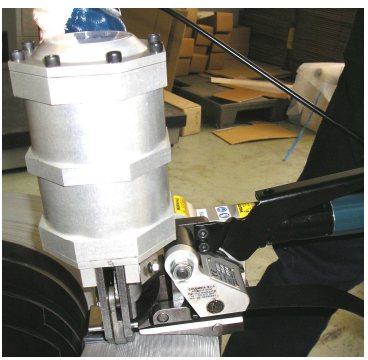
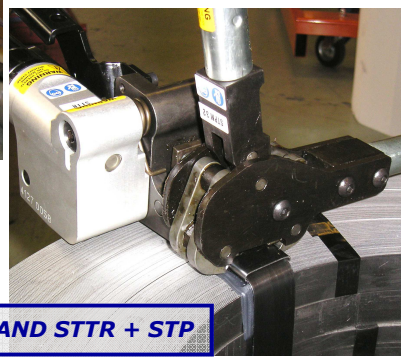
- TYPICAL

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- \* MECHANICAL INDUSTRIES
- \* CARPENTRY
- \* IRON BANDS, COILS, PIPES
- \* METALLURGY
- \* WOOD

**SAMPLE OF COMBINATION STTR + STPM AND STTR + STP**



**ACCESSORIES**

- **SPRING BALANCERS 7 - 13 lbs (3-6 Kg)** CODE 605.080.080
- **FILTER + LUBRICATOR + PRESSURE ADJ GROUP** CODE 601.010.830
- **SPIRAL LONG HOSE 8" X 11' - 45' (15 mt) EXTENDED W AIR CONNECTIONS ON** CODE 281.218.300